

* BÜFA®-ISO-Gelcoat 3000-I-1

Date revised: 02.01.2017

65520000241

Version: 9 / GB

Master No. M-401

Print date: 05.01.17

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name

BÜFA®-ISO-Gelcoat 3000-I-1

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Purpose of use: Raw substance formulas for manufacturing shaped parts from unsaturated polyester / vinyl ester resins.

1.3. Details of the supplier of the safety data sheet

Address

BÜFA Composite Systems
GmbH & Co. KG
Hohe Looge 2-8
26180 Rastede

Telephone no. +49 4402 975-0

Fax no. +49 4402 975-400

Information provided Department product safety / +49 4402 975-415

by / telephone

E-Mail produktsicherheit-compositesystems@buefa.de

1.4. Emergency telephone number

Euroresins UK LTD.: +44 151 34 88 800

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (Regulation (EC) No. 1272/2008)

Flam. Liq. 3 H226

Acute Tox. 4 H332

Skin Irrit. 2 H315

Eye Irrit. 2 H319

Repr. 2 H361d

STOT SE 3 H335

STOT RE 1 H372

Organs: Ear; Route of exposure: inhalative

Aquatic Chronic 3 H412

The product is classified and labelled in accordance with Regulation (EC) No 1272/2008

For explanation of abbreviations see section 16.

2.2. Label elements

Labelling according to regulation (EC) No 1272/2008

Hazard pictograms



Signal word

Danger

Hazard statements

H226 Flammable liquid and vapour.

H332 Harmful if inhaled.

H315 Causes skin irritation.

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H319	Causes serious eye irritation.
H361d	Suspected of damaging the unborn child.
H335	May cause respiratory irritation.
H372	Causes damage to organs through prolonged or repeated exposure: Ear; Route of exposure: inhalative
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P210.9	Keep away from sparks, open flames and other ignition sources. No smoking.
P260.8	Do not breathe vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.

Hazardous component(s) to be indicated on label (Regulation (EC) No. 1272/2008)

contains Styrene

2.3. Other hazards

The product does not contain PBT/vPvB-substances.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Hazardous ingredients****Styrene**

CAS No.	100-42-5
EINECS no.	202-851-5
Registration no.	01-2119457861-32-XXXX
Concentration	>= 29 < 50 %

Flam. Liq. 3	H226	
Skin Irrit. 2	H315	
Acute Tox. 4	H332	
Eye Irrit. 2	H319	
STOT SE 3	H335	
STOT RE 1	H372	Organs: Ear; Route of exposure: inhalative
Asp. Tox. 1	H304	
Repr. 2	H361d	
Aquatic Chronic 3	H412	

potassium 2-ethylhexanoate

CAS No.	3164-85-0
EINECS no.	221-625-7
Concentration	>= 0,1 < 1 %

Eye Irrit. 2	H315
Eye Dam. 1	H318
Repr. 2	H361

Complete text of hazard statements in chapter 16

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Adhere to personal protective measures when giving first aid. Remove soiled or soaked clothing

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immediately, do not allow to dry.

After inhalation

Remove the casualty into fresh air and keep him calm. Irregular breathing/no breathing: artificial respiration. In the event of symptoms take medical treatment.

After skin contact

Wash off immediately with soap and water.

After eye contact

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. Seek medical advice immediately. Remove contact lenses

After ingestion

Rinse mouth thoroughly with water. Summon a doctor immediately. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. If individual is drowsy or unconscious place in recovery position (on left side, with head down).

4.2. Most important symptoms and effects, both acute and delayed

The following symptoms may occur: Headache, Dizziness, Nausea

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Alcohol-resistant foam, Dry powder, Carbon dioxide

Non suitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In case of combustion evolution of dangerous gases possible. In the event of fire the following can be released: Carbon monoxide (CO); Nitrogen oxides (NO_x); dense black smoke

5.3. Advice for firefighters

Use self-contained breathing apparatus.

Collect contaminated fire-fighting water separately, must not be discharged into the drains.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin, eyes and clothing. Use personal protective clothing. Keep away sources of ignition. Ensure adequate ventilation. Use breathing apparatus if exposed to vapours/dust/aerosol.

6.2. Environmental precautions

Do not allow to enter drains or waterways. Do not discharge into the subsoil/soil. Prevent spread over a wide area (e.g. by containment or oil barriers).

6.3. Methods and material for containment and cleaning up

Pick up with absorbent material (eg sand, kieselgur, acid binder, universal binder, sawdust). When picked up, treat material as prescribed under Section 13 "Disposal".

6.4. Reference to other sections

Information regarding Safe handling, see Section 7. Information regarding personal protective measures, see Section 8. Information regarding waste disposal, see Section 13.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Provide good ventilation of working area (local exhaust ventilation if necessary). Observe the usual

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precautions for handling chemicals.

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge. Vapours can form an explosive mixture with air.

7.2. Conditions for safe storage, including any incompatibilities

Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Keep container tightly closed and dry in a cool, well-ventilated place. Protect from heat and direct sunlight.

7.3. Specific end use(s)

No information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limit values

Styrene

List	EH40			
Type	WEL			
Value	430	mg/m ³	100	ppm(V)
Short term exposure limit	1080	mg/m ³	250	ppm(V)
Maximum limit value; Skin resorption / sensibilisation: Pregnancy group: Status: 2011				

Derived No/Minimal Effect Levels (DNEL/DMEL)

Styrene

Reference substance	Styrene			
DNEL				
Conditions	Worker	Acute	inhalative	Systemic effects
Concentration	289	mg/m ³		
DNEL				
Conditions	Worker	Long term	inhalative	Systemic effects
Concentration	85	mg/m ³		
DNEL				
Conditions	Worker	Acute	inhalative	Local effects
Concentration	306	mg/m ³		
DNEL				
Conditions	Worker	Long term	dermal	Systemic effects
Concentration	406	mg/kg/d		

8.2. Exposure controls

Appropriate engineering controls

Use only in well ventilated areas.

Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

General protective and hygiene measures

Provide good ventilation of working area (local exhaust ventilation if necessary). Avoid contact with skin and eyes. Do not inhale gases/vapours/aerosols.

Respiratory protection

If workplace limits are exceeded, a respiratory protection approved for this particular job must be worn.

Short term: filter apparatus, Filter A

Hand protection

Chemical resistant gloves

Appropriate Material Butyl rubber

Material thickness 0,7 mm

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Breakthrough time = 30 min

Eye protection

Tightly fitting safety glasses

Body protection

Clothing as usual in the chemical industry.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Form	liquid		
Colour	transparent		
Odour	of styrene		
Flash point			
Value	34		°C
Efflux time			
Value	> 61		s
Method	DIN EN ISO 2431 - 6 mm		
Density			
Value	1,05		g/cm ³
Temperature	20		°C

9.2. Other information

No information available.

SECTION 10: Stability and reactivity**10.1. Reactivity**

No hazardous reactions when stored and handled according to prescribed instructions.

10.2. Chemical stability

The product is stable.

10.3. Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4. Conditions to avoid

Protect from heat and direct sunlight.

10.5. Incompatible materials

Reactions with peroxides and other radical components.

10.6. Hazardous decomposition products

No hazardous decomposition products known.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute oral toxicity**

Based on available data, the classification criteria are not met.

Acute dermal toxicity

Based on available data, the classification criteria are not met.

Acute inhalational toxicity

ATE	34,34	mg/l
Administration/Form	Vapors	
Method	calculated value (Regulation (EC) No. 1272/2008)	
ATE	4,37	mg/l
Administration/Form	Dust/Mist	

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Method calculated value (Regulation (EC) No. 1272/2008)
The classification criteria are met

Skin corrosion/irritation

evaluation irritant
The classification criteria are met

Serious eye damage/irritation

evaluation irritant
The classification criteria are met

Sensitization

Based on available data, the classification criteria are not met.

Sensitization (Components)**Styrene**

evaluation non-sensitizing

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

evaluation Suspected of damaging the unborn child.
The classification criteria are met

Specific Target Organ Toxicity (STOT)**Single exposure**

The classification criteria are met
evaluation May cause respiratory irritation.

Repeated exposure

The classification criteria are met
evaluation Causes damage to organs through prolonged or repeated exposure

Aspiration hazard

Based on available data, the classification criteria are not met.

Other information

Inhalation of the vapours causes irritation of the respiratory tract and mucous membrane, headaches, nausea, giddiners, vomiting.

SECTION 12: Ecological information**12.1. Toxicity****Fish toxicity****Styrene**

LC/EC/IC50 > 1,0 to 10 mg/l

Daphnia toxicity**Styrene**

Species Daphnia magna
LC/EC/IC50 > 1,0 to 10 mg/l

Algae toxicity**Styrene**

LC/EC/IC50 > 1,0 to 10 mg/l

Bacteria toxicity

No toxicological data are available.

12.2. Persistence and degradability

For this subsection there is no ecotoxicological data available on the product as such.

Biodegradability

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Styrene

evaluation

Readily biodegradable (according to OECD criteria)

12.3. Bioaccumulative potential

For this subsection there is no ecotoxicological data available on the product as such.

12.4. Mobility in soil

For this subsection there is no ecotoxicological data available on the product as such.

12.5. Results of PBT and vPvB assessment

The product does not contain PBT/vPvB-substances.

12.6. Other adverse effects

For this subsection there is no ecotoxicological data available on the product as such.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations for the product**

EWC waste code 07 02 08* other still bottoms and reaction residues

The listed waste code numbers, according to the European Waste Catalogue (EWC), are to be understood as a recommendation. A final decision must be made in agreement with the regional waste disposal company.

Disposal recommendations for packaging

Packaging that cannot be cleaned should be disposed off as product waste.

SECTION 14: Transport information**Land transport ADR/RID****14.1. UN number**

UN number 1866

14.2. UN proper shipping name

RESIN SOLUTION

14.3. Transport hazard class(es)

Class 3

14.4. Packing group

Packing group III

Special provision 640E

Remarks Viscous product: Transport according to paragraph 2.2.3.1.5 ADR/RID

Tunnel restriction code D/E

Marine transport IMDG/GGVSee**14.1. UN number**

UN number 1866

14.2. UN proper shipping name

RESIN SOLUTION

14.3. Transport hazard class(es)

Class 3

14.4. Packing group

Packing group III

Remarks Transport according to 2.3.2.5 of the IMDG Code

EmS F-E, S-E

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****VOC**

VOC (EU) 1,22 %

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Major-accident categories acc. 2012/18/EU

Category P5c FLAMMABLE LIQUID

Other information

The product does not contain substances of very high concern (SVHC).

15.2. Chemical safety assessment

No information available

SECTION 16: Other information**Hazard statements listed in Chapter 3**

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H361	Suspected of damaging fertility or the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure:
H412	Harmful to aquatic life with long lasting effects.

Abbreviations

CAS: Chemical Abstracts Service
 EAK: Europäischer Abfallkatalog
 EINECS: European Inventory of Existing Commercial Chemical Substances
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: Very persistent and very bioaccumulative
 VOC: Volatile Organic Compound

CLP categories listed in Chapter 3

Acute Tox. 4	Acute toxicity, Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment, chronic, Category 3
Asp. Tox. 1	Aspiration hazard, Category 1
Eye Dam. 1	Serious eye damage, Category 1
Eye Irrit. 2	Eye irritation, Category 2
Flam. Liq. 3	Flammable liquid, Category 3
Repr. 2	Reproductive toxicity, Category 2
Skin Irrit. 2	Skin irritation, Category 2
STOT RE 1	Specific target organ toxicity - repeated exposure, Category 1
STOT SE 3	Specific target organ toxicity - single exposure, Category 3


Supplemental information

Relevant changes compared with the previous version of the safety data sheet are marked with: ***
 This information is based on our present state of knowledge. However, it should not constitute a guarantee for any specific product properties and shall not establish a legally valid relationship.

Extended Safety Data Sheet

LUPEROX® K1S E

Last data update : 2019-04-19



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Document type	Name	Last data update	Version	Page
Safety data sheets	<u>LUPEROX® K1S E</u>	2019-04-12	6.0	<u>3</u>
Exposure Scenario	<u>Formulation of the substance</u>	2011-10-20	1.0	<u>17</u>
Exposure Scenario	<u>Polymers processing (industrial)</u>	2011-10-20	1.0	<u>21</u>
Exposure Scenario	<u>Industrial use in chemical synthesis or processes and formulation</u>	2011-12-09	1.0	<u>25</u>
Exposure Scenario	<u>Loading and unloading operations, distribution covering all identified uses</u>	2011-12-09	1.0	<u>29</u>
Exposure Scenario	<u>Formulation of organic peroxides</u>	2017-10-11	2.0	<u>31</u>
Exposure Scenario	<u>Formulation of organic peroxides</u>	2017-10-11	2.0	<u>37</u>
Exposure Scenario	<u>Use of organic peroxide as polymerisation initiator, cross-linking agent</u>	2017-10-11	2.0	<u>41</u>

Product: LUPEROX® K1S E

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SDS No.: 005526-001 (Version 6.0)

Date 12.04.2019 (Cancel and replace : 28.03.2019)

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Identification of the product

Identification of the mixture: LUPEROX® K1S E

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture :

Sector of use :	Product category :
Formulation of organic peroxides SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites	PC32: Polymer preparations and compounds
Formulation of organic peroxides SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites	PC32: Polymer preparations and compounds
Use of organic peroxide as polymerisation initiator, cross-linking agent SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites	PC32: Polymer preparations and compounds
Formulation of the substance SU 10: Formulation	
Polymers processing (industrial) SU3: Industrial Manufacturing (all)	
Industrial use in chemical synthesis or processes and formulation SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites, SU4: Manufacture of food products, SU 8,9: Manufacture of bulk, large scale substances (including petroleum products); manufacture of fine chemicals, SU 10: Formulation, SU11: Manufacture of rubber products, SU12: Manufacture of plastics products, including compounding and conversion, SU14: Manufacture of basic metals, including alloys, SU15: Manufacture of fabricated metal products, except machinery and equipment, SU16: Manufacture of computer, electronic and optical products, electrical equipment, SU17: General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment	
Loading and unloading operations, distribution covering all identified uses SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites, SU4: Manufacture of food products, SU6a: Manufacture of wood and wood products, SU 8,9: Manufacture of bulk, large scale substances (including petroleum products); manufacture of fine chemicals, SU 10: Formulation [mixing] of preparations and/ or re-packaging (excluding alloys), SU11: Manufacture of rubber products, SU12: Manufacture of plastics products, including compounding and conversion, SU14: Manufacture of basic metals, including alloys, SU15: Manufacture of fabricated metal products, except machinery and equipment, SU16: Manufacture of computer, electronic and optical products, electrical equipment, SU17: General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment, SU 21: Consumer uses: Private households (= general public = consumers), SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)	

1.3. Details of the supplier of the safety data sheet

Supplier	Arkema Coatings Resins Ltd C/O Bostik Ltd Common Road, Stafford, ST16 3EH United Kingdom E-mail address : pars-drp-fds@arkema.com http://www.arkema.com
E-mail address : Exposure scenario	arkema.peroxides-reach-uses@arkema.com

1.4. Emergency telephone number

+ 33 1 49 00 77 77
European emergency phone number: 112

2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008):

Flammable liquid, 3, H226
Organic peroxides, D, H242
Oral: Acute toxicity, 4, H302
Inhalation: Acute toxicity, 4, H332
Skin corrosion, 1B, H314
Serious eye damage, 1, H318
Specific target organ toxicity - single exposure, 3, Respiratory system, H335

Additional information:

For the full text of the H, EUH-phrases mentioned in this Section, see Section 16.

2.2. Label elements

Label elements (REGULATION (EC) No 1272/2008):

Hazardous components which must be listed on the label:

Reaction mass of butane-2,2-diyl dihydroperoxide and dioxydibutane-2,2-diyl dihydroperoxide
4-hydroxy-4-methylpentan-2-one; diacetone alcohol
hydrogen peroxide solution

Hazard
pictograms:



Signal word:

Danger

Hazard statements:

H226 : Flammable liquid and vapour.
H242 : Heating may cause a fire.
H302 + H332 : Harmful if swallowed or if inhaled
H314 : Causes severe skin burns and eye damage.
H335 : May cause respiratory irritation.

Precautionary statements:

Prevention:

P210 : Keep away from heat. - No smoking.
P234 : Keep only in original container.
P261 : Avoid breathing gas, mist, vapours, spray.
P273 : Avoid release to the environment.
P280 : Wear protective gloves and protective clothing and eye protection and face protection.

Response:

P301 + P330 + P331 : IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 : IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305 + P351 + P338 : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
P312 : Call a POISON CENTER or doctor/ physician if you feel unwell.

Storage:

P403 + P235 : Store in a well-ventilated place. Keep cool.

2.3. Other hazards

Potential health effects:

Inhalation: At high vapour/fog concentrations : Possible irritation of respiratory system Toxic effects cannot be excluded
At high vapour/fog concentrations : headache Central nervous system depression Dizziness Difficulty in breathing
Ingestion: Liver damage Difficulty in breathing Abdominal pain Causes severe digestive tract burns.

Environmental Effects:

Harmful to fish. Harmful to daphnia. Toxic to algae.

Physical and chemical hazards:

Flammable liquid Heating may cause a fire. Thermal decomposition giving flammable and toxic products
Decomposition products: See chapter 10

Other:

Results of PBT and vPvB assessment : According to REACH regulation, annex XIII, this mixture contains no substance meeting PBT and vPvB criteria.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Chemical nature of the mixture¹:

Organic peroxide Preparation based on :

Components :

Chemical name ¹ & REACH Registration Number ²	EC-No.	CAS-No.	Concentration	Classification REGULATION (EC) No 1272/2008
Dimethyl phthalate (01-2119437229-36)	205-011-6	131-11-3	37 - 47 %	

Hazardous components (accordance with Annex II of Regulation (EC) No 1907/2006 and its amendment(s)) :

Chemical name ¹ & REACH Registration Number ²	EC-No.	CAS-No.	Concentration	Classification REGULATION (EC) No 1272/2008
Reaction mass of butane-2,2-diyl dihydroperoxide and dioxydibutane-2,2-diyl dihydroperoxide (01-2119514691-43)	700-954-4		27 - 37 %	Org. Perox. D; H242 Acute Tox. 4 (Oral); H302 Acute Tox. 4 (Inhalation); H332 Skin Corr. 1B; H314 Eye Dam. 1; H318
4-Hydroxy-4-methylpentan-2-one (01-2119473975-21) (N° ANNEX: 603-016-00-1)	204-626-7	123-42-2	9 - 14 %	Flam. Liq. 3; H226 Eye Irrit. 2; H319 STOT SE 3; H335
Tributylamine (01-2119474898-14)	203-058-7	102-82-9	0,1 - 0,5 %	Acute Tox. 1 (Inhalation); H330 Acute Tox. 2 (Dermal); H310 Acute Tox. 4 (Oral); H302 Skin Irrit. 2; H315

Hazardous impurities :

Chemical name ¹	EC-No.	CAS-No.	Concentration	Classification REGULATION (EC) No 1272/2008
Hydrogen peroxide (N° ANNEX: 008-003-00-9)	231-765-0	7722-84-1	1 - 4 %	Ox. Liq.1; H271 Acute Tox.4 (Oral); H302 Acute Tox.4 (Inhalation); H332 Skin Corr.1A; H314 Eye Dam.1; H318 STOT SE3; H335 Aquatic Chronic3; H412

¹: See chapter 14 for Proper Shipping Name

²: See the text of the regulation for applicable exceptions or provisions -

4. FIRST AID MEASURES

4.1. Description of necessary first-aid measures:

General advice:

Risk of ignition. In case of splashes, remove contaminated clothing and plunge it into water immediately, including shoes. Wash contaminated clothing before re-use.

Inhalation:

Inhalation of vapours/mists : Move to fresh air. Oxygen or artificial respiration if needed. Hospitalize immediately.

Skin contact:

Wash immediately with plenty of water and soap, rinse abundantly and copiously with water. Keep under medical surveillance. Hospitalize immediately.

Eye contact:

Wash open eyes immediately, abundantly and thoroughly for at least 15 minutes. Remove contact lenses. Consult an ophthalmologist immediately.

Ingestion:

Do not induce vomiting, rinse mouth and lips with plenty of water if the subject is conscious, then hospitalize.

Protection of first-aiders:

In case of insufficient ventilation, wear suitable respiratory equipment. Protective suit.

4.2. Most important symptoms/effects, acute and delayed: No data available.

4.3. Indication of immediate medical attention and special treatment needed, if necessary: No data available.

5. FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Water spray, Foam, carbon dioxide, powder

5.2. Special hazards arising from the substance or mixture:

Flammable liquid (when hot).
The product burns violently (protect people from possible projections).
Heating may cause a fire.
Through thermal decomposition, formation of very reactive free radicals.
Thermal decomposition giving flammable and toxic products :
Ethane - Methane - Ethylene, Carbon oxides

5.3. Advice for firefighters:

Specific methods:

Fight fire from a distance (more than 15 m). Containers/tanks should be cooled with water spray. In case of fire, remove exposed containers. Ensure a system for the rapid emptying of containers. Do not allow run-off from fire fighting to enter drains or water courses.

Special protective actions for fire-fighters:

Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures:

Evacuate non-essential staff and those not equipped with individual protection apparatus. Prohibit all sources of sparks and ignition - Do not smoke. Prohibit contact with skin and eyes and inhalation of vapours. Use personal protective equipment. In case of insufficient ventilation, wear suitable respiratory equipment.

6.2. Environmental precautions:

Do not release into the environment. Do not let product enter drains. Dam up with sand or inert earth (do not use combustible materials).

6.3. Methods and materials for containment and cleaning up:

Methods for cleaning up:

After cleaning, flush away traces with water. Recover waste water for processing later.

Recovery:

Never return spills in original containers for re-use. Shovel into suitable container for disposal.
Small quantities : Soak up with inert absorbent material (Clean sand). Do not use vermiculite.
Do not confine. No sparking tools should be used.

Elimination: See chapter 13

6.4. Reference to other sections: None.

7. HANDLING AND STORAGE

7.1. Precautions for safe handling:

Technical measures/Precautions:

Storage and handling precautions applicable to products: Organic Peroxides Liquid. Flammable. Harmful. Corrosive. Provide appropriate exhaust ventilation at machinery. Provide showers, eye-baths. Provide water supplies near the point of use. Provide self-contained breathing apparatus nearby. Provide fire-blanket nearby. Provide electrical earthing of equipment.

Safe handling advice:

Strictly limit the quantities of product in the work area to those which are absolutely necessary for the work in hand. Great cleanliness in work areas is a necessary and important factor for safety. Handle and open container with care (risk of overpressurization in containers). Prohibit all sources of sparks and ignition - Do not smoke. Protect from contamination. Never return any product to the container from which it was originally removed (risk of decomposition). Never mix peroxides directly with accelerators (risk of explosion). Add each component separately to the resin. In case of insufficient ventilation, wear suitable respiratory equipment. Handling of this product must be in accordance with HSE Guidance Note CS21 The Storage and Handling of Organic Peroxides and with ARKEMA brochure Safe Handling of Organic Peroxides. Handling of this product must be in accordance with HSE Guidance Note CS21 The Storage and Handling of Organic Peroxides and with ARKEMA brochure Safe Handling of Organic Peroxides

Hygiene measures:

If significant contact: Take off immediately all contaminated clothing. Prohibit contact with skin and eyes and inhalation of vapours. When using do not eat, drink or smoke.

Wash hands after handling. Remove contaminated clothing and protective equipment before entering eating areas.

7.2. Conditions for safe storage, including any incompatibilities:

Store in well insulated area (peroxide area) away from other substances. Storage buildings must be built and equipped so as not to exceed the maximum proscribed temperature limit. Use non-combustible construction materials. Keep tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition. Do not smoke. Keep and Store away from clothing and combustible materials. Store in original container. Use only very clean containers and equipment free from traces of impurities. Never return unused material to storage receptacle. Do not reuse empty packaging to store other products. Provide earthing and safe electrical equipment. Provide a catch-tank in a bunded area. Provide impermeable floor. Store in accordance with local regulations.

Storage of this product must be in accordance with HSE Guidance Note CS21 The Storage and Handling of Organic Peroxides.

Storage of this product must be in accordance with HSE Guidance Note CS21 The Storage and Handling of Organic Peroxides.

Storage period: < 6 Months

Do not store above: 30 °C, (to maintain the technical properties of the product).

Do not store below: -10 °C, (to prevent crystallization).

Incompatible products:

Strong oxidizing agents Powerful reducers Acids Bases Amines Heavy metal compounds Heavy metals Sulphur compounds Rust, ash, dusts (risk of self-accelerating exothermic decomposition) transition metal salts

Packaging material:

Recommended: High density polyethylene (HDPE), Polytetrafluoroethylene (PTFE), Stainless steel

To be avoided: Ordinary metals (ordinary steel), copper, rubber (natural or synthetic), Glass - Stoneware (risk of contents spurting or spraying out if container ruptures due to overpressurization)

7.3. **Specific end use(s):** None.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. **Control parameters:**

Exposure Limit Values

Dimethyl phthalate

Source	Date	Value type	Value (ppm)	Value (mg/m3)	Remarks
EH40 WEL	12 2011	STEL	-	10	-
EH40 WEL	12 2011	TWA	-	5	-
ACGIH (US)	02 2012	TWA	-	5	-

Reaction mass of butane-2,2-diyl dihydroperoxide and dioxydibutane-2,2-diyl dihydroperoxide

Source	Date	Value type	Value (ppm)	Value (mg/m3)	Remarks
EH40 WEL	12 2011	STEL	0,2	1,5	-
ACGIH (US)	02 2012	Ceiling	0,2	-	-

4-Hydroxy-4-methylpentan-2-one

Source	Date	Value type	Value (ppm)	Value (mg/m3)	Remarks
EH40 WEL	12 2011	STEL	75	362	-
EH40 WEL	12 2011	TWA	50	241	-
ACGIH (US)	02 2012	TWA	50	-	-

Butanone

Source	Date	Value type	Value (ppm)	Value (mg/m3)	Remarks
EH40 WEL	12 2011	SKIN	-	-	Can be absorbed through the skin.
EH40 WEL	12 2011	TWA	200	600	-
EH40 WEL	12 2011	STEL	300	899	-
EU ELV	12 2009	TWA	200	600	Indicative value
EU ELV	12 2009	STEL	300	900	Indicative value
ACGIH (US)	02 2012	TWA	200	-	-
ACGIH (US)	02 2012	STEL	300	-	-

Hydrogen peroxide

Source	Date	Value type	Value (ppm)	Value (mg/m3)	Remarks
EH40 WEL	12 2011	STEL	2	2,8	-
EH40 WEL	12 2011	TWA	1	1,4	-
ACGIH (US)	02 2012	TWA	1	-	-

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Update

Derived No Effect Level (DNEL): REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :

End Use	Inhalation	Ingestion	Skin contact
Workers	5,288 mg/m3 (LT, SE) 15,864 mg/m3 (ST, SE)		3 mg/kg bw/day (LT, SE)
Consumers	1,125 mg/m3 (LT, SE)	0,75 mg/kg bw/day (LT, SE)	1,5 mg/kg bw/day (LT, SE)

LE : Local effects, SE : Systemic effects, LT : Long term, ST : Short term

Derived No Effect Level (DNEL): 4-HYDROXY-4-METHYLPENTAN-2-ONE :

End Use	Inhalation	Ingestion	Skin contact
Workers	240 mg/m3 (ST, LE) 59,2 mg/m3 (LT, SE, LE)		840 mg/kg bw/day (LT, SE)
Consumers	120 mg/m3 (ST, LE) 10,4 mg/m3 (LT, SE, LE)	3 mg/kg bw/day (LT, SE)	60 mg/kg bw/day (LT, SE)

LE : Local effects, SE : Systemic effects, LT : Long term, ST : Short term

Derived No Effect Level (DNEL): HYDROGEN PEROXIDE :

End Use	Inhalation	Ingestion	Skin contact
Workers	3 mg/m3 (LE, ST) 1,4 mg/m3 (LE, LT)		
Consumers	1,93 mg/m3 (LE, ST) 0,21 mg/m3 (LE, LT)		

LE : Local effects, SE : Systemic effects, LT : Long term, ST : Short term

Predicted No Effect Concentration: REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :

Compartment:	Value:
Fresh water	0,0056 mg/l
Marine water	0,00056 mg/l
Water (Intermittent release)	0,056 mg/l
Effects on waste water treatment plants	1,2 mg/l
Fresh water sediment	0,0876 mg/kg dw
Marine sediment	0,00876 mg/kg dw
Soil	0,0142 mg/kg dw

Predicted No Effect Concentration: 4-HYDROXY-4-METHYLPENTAN-2-ONE :

Compartment:	Value:
Fresh water	2 mg/l
Marine water	0,2 mg/l
Water (Intermittent release)	1 mg/l
Effects on waste water treatment plants	10 mg/l
Fresh water sediment	9,06 mg/kg dw
Marine sediment	0,91 mg/kg dw
Soil	0,63 mg/kg dw

Predicted No Effect Concentration: HYDROGEN PEROXIDE :

Compartment:	Value:
Fresh water	0,013 mg/l
Marine water	0,013 mg/l
Water (Intermittent release)	0,014 mg/l
Effects on waste water treatment plants	4,66 mg/l
Fresh water sediment	0,047 mg/kg dw
Marine sediment	0,047 mg/kg dw
Soil	0,002 mg/kg dw

8.2. Exposure controls:

General protective measures: Provide appropriate exhaust ventilation at machinery.

Personal protective equipment:

Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment.
In the case of hazardous fumes, wear self contained breathing apparatus.

Hand protection: Gloves (PVC, neoprene, nitrile rubber)

Eye/face protection: Safety glasses/goggles and face-mask (during discharge)

Skin and body protection: Protective suit

Environmental exposure controls: See chapter 6

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance:

Physical state (20°C): liquid

Colour: colourless

Odour: pungent

Olfactory threshold: No data available.

pH:	Through analogy with a comparable product : pH 4,7
Crystallization temperature :	Through analogy with a comparable product :
Crystallization temperature :	< -20 °C
Boiling point/boiling range :	Decomposes on heating.
Flash point:	closed cup: 55 °C (ISO 3679)
Evaporation rate:	No data available.
Flammability (solid, gas):	
Flammability:	Temperatures at or above the SADT can result in the release of hazardous decomposition products which are flammable and may autoignite.
Vapour pressure:	Through analogy with a comparable product : 20 hPa , at 20 °C
Vapour density:	No data available.
Density:	1,128 kg/m3 , at 20 °C
Water solubility:	DIMETHYL PHTHALATE : 4,000 mg/l at 25 °C (measured) REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE : 6.530 mg/l at 20 °C (OECD Test Guideline 105) 4-HYDROXY-4-METHYLPENTAN-2-ONE : completely miscible
Partition coefficient: n-octanol/water:	DIMETHYL PHTHALATE : log Kow : 1,54 , at 25 °C (OECD Test Guideline 107) REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE : log Kow : < 2,04 , at 25 °C (OECD Test Guideline 117) 4-HYDROXY-4-METHYLPENTAN-2-ONE : May be considered as comparable to a similar product for which experimental results are: log Kow : -0,09 (calculated) HYDROGEN PEROXIDE : log Kow : -1,57 , at 20 °C (calculated)
Auto-ignition temperature:	Not applicable (decomposes on heating)
Decomposition temperature:	No data available.
Self-Accelerating decomposition temperature (SADT) :	62 °C in packaging of 25 kg
Viscosity, dynamic:	16 mPa.s , at 20 °C
Explosive properties:	
Explosivity:	The substance or mixture is an organic peroxide classified as type D.
Oxidizing properties:	Organic peroxide

9.2. Other data:

Active oxygen content: 9,2 %

10. STABILITY AND REACTIVITY

10.1. Reactivity: No data available.

10.2. Chemical stability:
The product is stable under normal handling and storage conditions.

10.3. Possibility of hazardous reactions:
Flammable materials
Organic peroxides. At high temperature : risk of violent reaction (decomposition)

10.4. Conditions to avoid:
Temperatures below -10 °C
(Risk of precipitation)

Temperatures above 30 °C
(to maintain the technical properties of the product). Keep away from heat and sources of ignition (risk of exothermic decomposition).

10.5. Incompatible materials to avoid:

Strong oxidizing agents, Powerful reducers, Acids, Bases, Amines, Sulphur compounds, heavy metal compounds, heavy metals, rust, transition metal salts, Ash, dusts (risk of self-accelerating exothermic decomposition)
Follow conditions of use with : accelerators (amines, metallic salts).

10.6. Hazardous decomposition products:

Through thermal decomposition, formation of very reactive free radicals.
Thermal decomposition giving flammable and toxic products :
Ethane - Methane - Ethylene, Carbon oxides

11. TOXICOLOGICAL INFORMATION

All available and relevant data on this product and/or the components quoted in section 3 and/or the analogue substances/metabolites have been taken into account for the hazard assessment.

11.1. Information on toxicological effects:

Acute toxicity:

Inhalation: **From its composition, it must be considered as: Harmful if inhaled.**
Inhalation of vapours due to thermal decomposition:, Risk of irritation of respiratory system, Toxic effects cannot be excluded

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
May be considered as comparable to a similar product for which experimental results are:

METHYL ISOBUTYL KETONE PEROXIDE :

• In animals : LC50/4 h/Rat: 1,5 mg/l (Method: OECD Test Guideline 403, Aerosol) (In solution in diisobutyl phthalate, 60 %) (Aerosol)

4-HYDROXY-4-METHYLPENTAN-2-ONE :

• In man : At high vapour/mist concentrations
headache, Central nervous system depression, Dizziness, Difficulty in breathing
• In animals : No mortality/4 h/Rat: 7,6 mg/l (Method: OECD Test Guideline 403) (vapour saturated atmosphere)

Ingestion: **From its composition, it must be considered as: Harmful if swallowed.**

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
• In man : Liver damage, Difficulty in breathing, Abdominal pain, Causes severe digestive tract burns.
At high concentrations, Lethal cases reported in man

• In animals : LD50/Rat: 1,017 g/kg (Method: OECD Test Guideline 401) (In solution in Dimethyl phthalate, 35 - 39 %)

4-HYDROXY-4-METHYLPENTAN-2-ONE :

• In animals : LD50/Rat: 3 g/kg (Method: OECD Test Guideline 401)

Dermal:

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :

• In animals : LD50/Rabbit: 4 g/kg (Method: OECD Test Guideline 402) (In solution in Dimethyl phthalate, 35 %)

4-HYDROXY-4-METHYLPENTAN-2-ONE :

• In animals : No mortality/Rat: 2 ml/kg (Method: OECD Test Guideline 402), No specific toxic effects
LD50/Rabbit: 13,75 g/kg

Local effects (Corrosion / Irritation / Serious eye damage):

Skin contact: **According to its composition : Causes severe skin burns and eye damage.**

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :

• In animals : Corrosive to skin (after occlusive contact, Rabbit, Exposure time: 4 h)
(In solution in Dimethyl phthalate, 33 %)

Eye contact: **According to its composition : Causes serious eye damage.**

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :

• In animals : Severe eye irritation (OECD Test Guideline 405, Rabbit)
(In solution in Dimethyl phthalate, 40 - 60 %)

Respiratory or skin sensitisation:

Inhalation: No data available.

Skin contact: **Not a skin sensitizer**

• In animals : No skin allergy was observed (Method: OECD Test Guideline 406 Guinea pig maximization test)
(tested with its impurities, 40 %)

CMR effects :

Mutagenicity: contains no ingredient considered as genotoxic

Carcinogenicity: No data available.

Reproductive toxicity:

Fertility: Based on the available data, the substance is not suspected of having reprotoxic potential.

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
• In animals : Reproductive/Developmental Effects Screening Assay: Absence of toxic effects on fertility, Effects on newborn, Side effects due to maternal toxicity.
NOAEL (Parental toxicity) : = 50 mg/kg bw/day
NOAEL (Fertility) : = 75 mg/kg bw/day
NOAEL (Developmental Toxicity) : = 50 mg/kg bw/day
(Method: OECD Test Guideline 421, Rat, By oral route) (Dissolved in 2,2,4-trimethyl-1,3-pentanediol-diisobutyrate / Diacetone alcohol, 32 %)

DIMETHYL PHTHALATE :
• In animals : Two-generation study: Absence of toxic effects on fertility, At high dose :, Effects on postnatal development
NOAEL (Parental toxicity) : > 1 g/kg
NOAEL (Fertility) : > 1 g/kg
NOAEL (Developmental Toxicity) : 0,3 g/kg
(Method: OECD Test Guideline 416, Rat, By diet) ((Results obtained on a similar product).)

Foetal development: Based on the available data, the substance is not suspected of having developmental toxicity potential.

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
• In animals : Exposure during pregnancy: No effects on foetal development
NOAEL (Developmental Toxicity) : > 200 mg/kg bw/day
NOAEL (Maternal Toxicity) : 65 mg/kg bw/day
(Method: OECD Test Guideline 414, Rat, By oral route) (Dissolved in 2,2,4-trimethyl-1,3-pentanediol-diisobutyrate / Diacetone alcohol, 31 %)

DIMETHYL PHTHALATE :
• In animals : Exposure during pregnancy: Absence of toxic effects for foetal development
NOAEL (Developmental Toxicity) : 3,57 g/kg
NOAEL (Maternal Toxicity) : 0,84 g/kg
(Method: OECD Test Guideline 414, Rat, By diet)

Specific target organ toxicity :

Single exposure :

Inhalation: According to its composition : May cause respiratory irritation.

4-HYDROXY-4-METHYLPENTAN-2-ONE :
• In man : Irritating to nose, throat and respiratory system (100 ppm, 0,48 mg/l)

Repeated exposure: The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
• In animals : By oral route: No specific toxic effects
NOAEL = > 150mg/kg bw/day (Method: OECD Test Guideline 408, Rat, 3 months) (Dissolved in 2,2,4-trimethyl-1,3-pentanediol-diisobutyrate / Diacetone alcohol, 31 %)

DIMETHYL PHTHALATE :
• In animals : By diet: decreased growth rate, Target organs: Target organs at high doses:, Kidney, NOAEL= 1g/kg bw/d (Rat, 24 Months)
By diet: decreased growth rate, NOAEL= 770mg/kg bw/day (Method: OECD Test Guideline 408, Rat, 3 months) ((Results obtained on a similar product).)

Aspiration hazard:

Not applicable

12. ECOLOGICAL INFORMATION

Ecotoxicology Assessment: All available and relevant data on this product and/or the components quoted in section 3 and/or the analogue substances/metabolites have been taken into account for the hazard assessment.
Acute aquatic toxicity : Toxic to aquatic life.

12.1. Acute toxicity :

Fish: From its composition, it must be considered as: Harmful to fish.

DIMETHYL PHTHALATE :
LC50, 96 h (Pimephales promelas (fathead minnow)) : 39 mg/l (Method: US EPA)

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
LC50, 96 h (Poecilia reticulata) : 44,2 mg/l (Method: OECD Test Guideline 203, Test substance: In solution in Dimethyl phthalate)

4-HYDROXY-4-METHYLPENTAN-2-ONE :
LC50, 96 h (Oryzias latipes) : > 100 mg/l (Method: OECD Test Guideline 203)

HYDROGEN PEROXIDE :
LC50, 96 h (Pimephales promelas (fathead minnow)) : 16,4 mg/l (Method: US EPA)

Aquatic invertebrates: **From its composition, it must be considered as: Harmful to daphnia.**

DIMETHYL PHTHALATE :
EC50, 48 h (Daphnia magna (Water flea)) : > 52 mg/l (Method: US EPA)

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
EC50, 48 h (Daphnia magna (Water flea)) : 39 mg/l (Method: OECD Test Guideline 202, Test substance: In solution in Dimethyl phthalate)

4-HYDROXY-4-METHYLPENTAN-2-ONE :
EC50, 48 h (Daphnia magna (Water flea)) : > 1.000 mg/l (Method: OECD Test Guideline 202)

HYDROGEN PEROXIDE :
LC50, 48 h (Daphnia pulex (Water flea)) : 2,4 mg/l (Method: US EPA)

Aquatic plants: **From its composition, it must be considered as: Toxic to algae.**

DIMETHYL PHTHALATE :
ErC50, 72 h (Desmodesmus subspicatus (green algae)) : 259,76 mg/l (Method: Standard : DIN 38412 - Part 9)

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
ErC50, 72 h (Pseudokirchneriella subcapitata (green algae)) : 5,6 mg/l (Method: OECD Test Guideline 201, Test substance: In solution in Dimethyl phthalate)

4-HYDROXY-4-METHYLPENTAN-2-ONE :
ErC50, 72 h (Pseudokirchneriella subcapitata (microalgae)) : > 1.000 mg/l (Method: OECD Test Guideline 201)

HYDROGEN PEROXIDE :
ErC50, 72 h (Skeletonema costatum (marine diatom)) : 1,38 mg/l Marine environment

Microorganisms:

DIMETHYL PHTHALATE :
EC20, 30 min (Activated sludge) : ca. 400 mg/l (Method: Standard : ISO 8192, Respiration inhibition)

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
EC10, 30 min (Activated sludge) : 12 mg/l (Method: OECD Test Guideline 209, Test substance: In solution in Dimethyl phthalate)

4-HYDROXY-4-METHYLPENTAN-2-ONE :
EC50, 3 h (Activated sludge) : > 1.000 mg/l (Method: OECD Test Guideline 209, Respiration inhibition)

HYDROGEN PEROXIDE :
EC50, 0,5 h (Activated sludge) : 466 mg/l (Method: OECD Test Guideline 209, Respiration inhibition)

Aquatic toxicity / Long term toxicity:

Fish:

DIMETHYL PHTHALATE :
NOEC, 102 d (Oncorhynchus mykiss (rainbow trout)) : 11 mg/l (Method: US EPA)

Aquatic invertebrates:

DIMETHYL PHTHALATE :
NOEC r, 21 d (Daphnia magna (Water flea)) : 9,6 mg/l (Method: OECD Test Guideline 211)

4-HYDROXY-4-METHYLPENTAN-2-ONE :
NOEC r, 21 d (Daphnia magna (Water flea)) : 100 mg/l (Method: OECD Test Guideline 211)

HYDROGEN PEROXIDE :
NOEC, 21 d (Daphnia magna (Water flea)) : 0,63 mg/l (Reproduction inhibition)

Aquatic plants:

DIMETHYL PHTHALATE :
ErC10, 72 h (Desmodesmus subspicatus (green algae)) : 193,09 mg/l

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
ErC10, 72 h (Pseudokirchneriella subcapitata (green algae)) : 2,1 mg/l (Method: OECD Test Guideline 201)

4-HYDROXY-4-METHYLPENTAN-2-ONE :
NOEC r, 72 h (Pseudokirchneriella subcapitata (microalgae)) : 1000 mg/l (Method: OECD Test Guideline 201)

HYDROGEN PEROXIDE :
NOEC r, 72 h (Skeletonema costatum) : 0,63 mg/l Marine environment

Non aquatic toxicity / Acute toxicity :

Toxicity to soil dwelling organisms:

DIMETHYL PHTHALATE :
LC50, 14 d (Eisenia fetida) : 3.160 mg/kg (Soil dw) (Method: artificial soil test, mortality)

12.2. Persistence and degradability :

Biodegradation (In water): All the products and/or main components quoted in section 3 and/or analogue substances/metabolites are readily biodegradable.

DIMETHYL PHTHALATE :
Readily biodegradable: 91 % after 11 d (Method: OECD Test Guideline 301 E)

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
Readily biodegradable:
87 % after 28 d (Method: OECD Test Guideline 301D)

4-HYDROXY-4-METHYLPENTAN-2-ONE :
Readily biodegradable: 98,51 % after 28 d (Method: OECD Test Guideline 301 A)

HYDROGEN PEROXIDE :
Readily biodegradable: 99 % after 30 min

12.3. Bioaccumulative potential :

Bioaccumulation: None of the product and /or main component quoted in section 3 and/or analogue substance/metabolite is expected to bioaccumulate.

DIMETHYL PHTHALATE :
Partition coefficient: n-octanol/water: log Kow : 1,54 , at 25 °C (Method: OECD Test Guideline 107)

REACTION MASS OF BUTANE-2,2-DIYL DIHYDROPEROXIDE AND DIOXYDIBUTANE-2,2-DIYL DIHYDROPEROXIDE :
Partition coefficient: n-octanol/water: log Kow : < 2,04 , at 25 °C (Method: OECD Test Guideline 117)

4-HYDROXY-4-METHYLPENTAN-2-ONE :
May be considered as comparable to a similar product for which experimental results are:
Partition coefficient: n-octanol/water: log Kow : -0,09 (Method: calculated)

HYDROGEN PEROXIDE :
Partition coefficient: n-octanol/water: log Kow : -1,57 , at 20 °C (Method: calculated)

DIMETHYL PHTHALATE :
Bioconcentration factor (BCF): 57 (21 d, Method: OECD Test Guideline 305, Lepomis macrochirus (Bluegill sunfish))

12.4. Mobility in soil - Distribution among environmental compartments:

Vapor pressure: Through analogy with a comparable product :,
20 hPa, 20 °C

Absorption / desorption:
DIMETHYL PHTHALATE :
log Koc: 1,5 (Method: calculated)

12.5. Results of PBT and vPvB assessment :

According to REACH regulation, annex XIII, this mixture contains no substance meeting PBT and vPvB criteria.

12.6. Other adverse effects: None known.

13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment:

Disposal of product: Do not dispose of waste into sewer. Eliminate the product by incineration after dilution in a suitable flammable solvent (in accordance with local and national regulations). For further information, please contact: ARKEMA
Can be disposed of as waste water, when in compliance with local regulations.

Disposal of packaging: Do not release into the environment. Destroy packaging by incineration at an approved waste disposal site (in accordance with local and national regulations).

14. TRANSPORT INFORMATION

Regulation	14.1. UN number	14.2. UN proper shipping name	14.3. Class*	Label	14.4. PG*	14.5. Environmental hazards	14.6. Special precautions for user
ADR	3105	ORGANIC PEROXIDE TYPE D, LIQUID (METHYL ETHYL KETONE PEROXIDE)	5.2	5.2		no	
ADN							Not permitted for transport
RID	3105	ORGANIC PEROXIDE TYPE D, LIQUID (METHYL ETHYL KETONE PEROXIDE)	5.2	5.2		no	
IATA Cargo							Not permitted for transport
IATA Passenger							Not permitted for transport
IMDG	3105	ORGANIC PEROXIDE TYPE D, LIQUID (METHYL ETHYL KETONE PEROXIDE)	5.2	5.2		no	EmS Number: F-J, S-R

*Description: 14.3. Transport hazard class(es)
14.4. Packing group

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. REGULATORY INFORMATION

Safety data sheets: accordance with Annex II of Regulation (EC) No 1907/2006 and its amendment(s)

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture:

Additional regulations (European Union) :

The Equipment and Protective Systems Intended for Use in Potentially Explosive Atmospheres Regulations 1996, Statutory Instruments number 192 of 1996. Applies

Hazardous Waste Regulations 2005 Applies
The Control of substances Hazardous to Health Regulations 2002 (as amended) Banned and/or restricted
UK REGULATION Chip3: Chemical (Hazard Information and Packaging for Supply) Regulations 2002
Material storage : Hazard group: 1
Organic peroxide

Major Accident Hazard Legislation FLAMMABLE LIQUIDS P5c

Major Accident Hazard Legislation Self-reactive substances and mixtures, Type C, D, E or F or organic peroxides, Type C, D, E, or F P6b

15.2. Chemical safety assessment:

Chemical Safety Assessments have been carried out for these substances. (Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide) (4-Hydroxy-4-methylpentan-2-one) (Hydrogen peroxide)

INVENTORIES:

EINECS: Conforms to
TSCA: Conforms to
DSL: All components of this product are on the Canadian DSL
IECSC (CN): Conforms to
ENCS (JP): Conforms to
ISHL (JP): Conforms to
KECI (KR): Conforms to
PICCS (PH): Conforms to
AICS: Conforms to
NZIOC: Conforms to

16. OTHER INFORMATION

Full text of H, EUH-phrases referred to under sections 2 and 3

H226 Flammable liquid and vapour.
H242 Heating may cause a fire.
H271 May cause fire or explosion; strong oxidizer.
H302 Harmful if swallowed.
H310 Fatal in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

Bibliography ARKEMA brochure : Safe Handling of Organic Peroxides
Cahiers et notes documentaires INRS - N°186 - 1erT2002 : "Les peroxydes et leur utilisation"
Related CAS # : 1338-23-4 = EC # 700-954-4 for inventory purpose

Further information This product must be handled only by personnel well informed of safety conditions.
When used in formulations, contact us for labelling.

Update:

Safety datasheet sections which have been updated:		Type:
1	Product name	Revisions
2	Classification and labelling	Revisions
3	Hazardous components	Revisions
5	Suitable extinguishing media	Additions
8	Exposure Limit Values, Derived No Effect Level (DNEL)	Additions, Revisions
11	11. TOXICOLOGICAL INFORMATION	Revisions
12	12. ECOLOGICAL INFORMATION	Revisions

Thesaurus:

NOAEL : No Observed Adverse Effect Level (NOAEL)
LOAEL : Lowest Observed Adverse Effect Level (LOAEL)
bw : Body weight
food : oral feed
dw : Dry weight
vPvB : very Persistent and very Bioaccumulative
PBT : Persistent, Bioaccumulative and Toxic

This information applies to the PRODUCT AS SUCH and conforming to specifications of ARKEMA. In case of formulations or mixtures, it is necessary to ascertain that a new danger will not appear. The information contained is based on our knowledge of the product, at the date of publishing and it is given quite sincerely. Users are advised of possible additional hazards when the product is used in applications for which it was not intended. This sheet shall only be used and reproduced for prevention and security purposes. The references to legislative, regulatory and codes of practice documents cannot be considered as exhaustive. It is the responsibility of the person receiving the product to refer to the totality of the official documents concerning the use, the possession and the handling of the product. It is also the responsibility of the handlers of the product to pass on to any subsequent persons who will come into contact with the product (usage, storage, cleaning of containers, other processes) the totality of the information contained within this safety data sheet and necessary for safety at work, the protection of health and the protection of environment.

NB: In this document the numerical separator of the thousands is the "." (point), the decimal separator is "," (comma).

1. Title of Exposure Scenario : Formulation of the substance

Scenario description :CGES2.J: Formulation of the substance and its mixtures in batch or continuous operations within closed or contained systems, including incidental exposures during storage, materials transfers, mixing, maintenance, sampling and associated laboratory activities

Substance of use :
SU 10: Formulation

Environmental release category:
ERC2: Formulation of preparations

Process category:

PROC1: Use in closed process, no likelihood of exposure, **PROC2:** Use in closed, continuous process with occasional controlled exposure, **PROC3:** Use in closed batch process (synthesis or formulation), **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises, **PROC5:** Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), **PROC8a:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities, **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, **PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing), **PROC14:** Production of preparations or articles by tableting, compression, extrusion, pelletsation, **PROC15:** Use as laboratory reagent

2. Conditions of use - Exposure estimation and reference to its source

Control of environmental exposure :

General Information

characteristic:

Liquid, vapour pressure < 0.5 kPa

Non-hydrophobic, Readily biodegradable, Low potential to bioaccumulate

General risk management measures applicable to all activities:

Waste treatment : See chapter 13. Disposal considerations

Recovery : Accidental release measures : See chapter 6

Control of worker exposure :

General Information

characteristic:

Liquid, vapour pressure < 0.5 kPa

Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).

Concentration of the Substance in Mixture/Article:Covers the percentage of the substance in the product up to 100 % (unless stated differently).

General risk management measures applicable to all activities:

Assumes a good basic standard of occupational hygiene is implemented. Avoid splashing. Avoid dispersal of spilled material. Avoid direct eye contact with product, including via hands contamination

Use suitable eye protection and gloves.

3. Risk characterisation ratio:

Compartment:

All (environment)

Exposure Assessment Method:

As the substance doesn't meet the criteria for classification and is neither PBT nor vPvB, according to REACH regulation, article 14(4), development of specific exposure scenarios is not required.

Exposure routes:

All (worker)

Exposure Assessment Method:

ECETOC TRA, The long term exposure assessment covers the short term effects.

Specific conditions :

Contributing Scenario	PROC	Operational conditions	Concentration of the Substance in Mixture/Article	Risk Management Measures	Conditions and measures related to personal protection, hygiene and health evaluation	Risk characterisation ratio: (Long term)			Risk characterisation ratio: (Short term)		
						Inhalation	Dermal	Combined routes	Inhalation	Dermal	Combined routes
General exposures (closed systems)	PROC1			Handle substance within a closed system.		< 0,1	< 0,1	< 0,1			
General exposures (closed systems)	PROC2			Handle substance within a closed system.		< 0,1	0,1 - 0,5	0,1 - 0,5			
General exposures (closed systems)	PROC3			Handle substance within a closed system.		0,1 - 0,5	< 0,1	0,1 - 0,5			
General exposures (open systems)	PROC4				Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,5			
General exposures (open systems) (as aerosol)	PROC4			Provide extraction ventilation at points where emissions occur.		< 0,1	0,5 - 0,75	0,5 - 1			
Batch processes at elevated temperatures	PROC3			Formulate in enclosed or ventilated mixing vessels. Ensure material transfers are under containment or extract ventilation.		0,1 - 0,5	< 0,1	0,1 - 0,5			
Process sampling	PROC3			No other specific measures identified.		0,1 - 0,5	< 0,1	0,1 - 0,5			
Laboratory activities	PROC15			No other specific measures identified.		0,1 - 0,5	< 0,1	0,1 - 0,5			
Bulk transfers	PROC8b			Remotely vent displaced vapours. Clear spills immediately. Clear transfer lines prior to de-coupling.	Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,5			
Mixing operations (open systems) Mixing operations (open systems) (as aerosol)	PROC5				Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,5 - 0,75			
Transfer from/pouring from containers Manual	PROC8a				Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. (90 %)	0,5 - 0,75	0,1 - 0,5	0,5 - 1			

Drum/batch transfers	PROC8b		No other specific measures identified.		0,1 - 0,5	< 0,1	0,1 - 0,5		
Production or preparation or articles by tableting, compression, extrusion or pelletisation	PROC14		No other specific measures identified.		0,1 - 0,5	0,1 - 0,5	0,5 - 0,75		
Drum and small package filling	PROC9			Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,5		
Equipment cleaning and maintenance	PROC8a		Apply vessel entry procedures including use of forced supplied air. Drain down and flush system prior to equipment opening or maintenance.		< 0,1	0,1 - 0,5	0,1 - 0,5		
Storage	PROC1, PROC2		Store substance within a closed system.		< 0,1	< 0,1	< 0,1		

LE : Local effects, **SE** : Systemic effects

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

For a given contributing scenario, several risk management measures can be proposed. It is your responsibility to select the configuration that best suits your activity.

Theaurus:

PROC : Process category
SU : Sectors of end-use
PC : Product category
ERC : Environmental release category

RCR : Risk characterisation ratio:
DNEL : Derived No Effect Level (DNEL)
PNEC : Predicted No Effect Concentration (PNEC)

NB: In this document the numerical separator of the thousands is the " ." (point), the decimal separator is " ," (comma).
This Exposure Scenario may not be exhaustive. Please contact your supplier should you need additional information.

Product: **4-Hydroxy-4-methylpentan-2-one** (EC-No. 204-626-7 CAS-No. 123-42-2) Page: 1 / 3

Contact person : arkema-fhiochem-reach-uses@arkema.com Date 20.10.2011
REACH Registration Number: 01-2119473975-21-0000

1. Title of Exposure Scenario : Polymers processing (industrial)

Scenario description (CGES23.1): Processing of formulated polymers within closed or contained systems, including incidental exposures during material transfers, additives handling (e.g. pigments, stabilisers, fillers, plasticisers, etc.), moulding, curing and forming activities, material re-works, storage and associated maintenance.

Sector of use :

SU 3: Industrial Manufacturing (all)

Environmental release category:

ERC3: Formulation in materials, **ERC4:** Industrial use of processing aids in processes and products, not becoming part of articles, **ERC5:** Industrial use resulting in inclusion into or onto a matrix, **ERC6d:** Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers

Process category:

PROC1: Use in closed process, no likelihood of exposure, **PROC2:** Use in closed, continuous process with occasional controlled exposure, **PROC3:** Use in closed batch process (synthesis or formulation), **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises, **PROC5:** Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), **PROC6:** Calendaring operations, **PROC8a:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities, **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, **PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing), **PROC13:** Treatment of articles by dipping and pouring, **PROC14:** Production of preparations or articles by tableting, compression, extrusion, pelleting, **PROC21:** Low energy manipulation of substances bound in materials and/ or articles

2. Conditions of use - Exposure estimation and reference to its source

Control of environmental exposure :

General Information

Characteristic:

Liquid, vapour pressure < 0.5 kPa

Readily biodegradable, Low potential to bioaccumulate, Non-hydrophobic

General risk management measures applicable to all activities:

Waste treatment : See chapter 13. Disposal considerations

Recovery : Accidental release measures : See chapter 6

Control of worker exposure :

General Information

Characteristic:

Liquid, vapour pressure < 0.5 kPa

Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).

Concentration of the Substance in Mixture/Article:Covers the percentage of the substance in the product up to 100 % (unless stated differently).

General risk management measures applicable to all activities:

Assumes a good basic standard of occupational hygiene is implemented. Avoid splashing. Avoid dispersal of spilled material. Avoid direct eye contact with product, including via hands contamination
Use suitable eye protection and gloves.

Assumes use at not more than 20°C above ambient temperature (unless stated differently).

3. Risk characterisation ratio:

Compartment:

All (environment)

Exposure Assessment Method:

As the substance doesn't meet the criteria for classification and is neither PBT nor vPvB, according to REACH regulation, article 14(4), development of specific exposure scenarios is not required.

Exposure routes:

All (worker)

Exposure Assessment Method:

ECETOC TRA. The long term exposure assessment covers the short term effects.

Specific conditions :

Contributing Scenario	PROC	Operational conditions	Concentration of the Substance in Mixture/Article	Risk Management Measures	Conditions and measures related to personal protection, hygiene and health evaluation	Risk characterisation ratio: (Long term)			Risk characterisation ratio: (Short term)		
						Inhalation	Dermal	Combined routes	Inhalation	Dermal	Combined routes
Bulk transfers (closed systems)	PROC1, PROC2			No other specific measures identified.		< 0,1	0,1 - 0,5	0,1 - 0,5			
Bulk transfers	PROC8b, PROC9			Handle substance within a closed system.	Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,5			
Bulk weighing	PROC1, PROC2			Handle substance within a closed system.		< 0,1	0,5 - 0,75	0,5 - 1			
Small scale weighing	PROC9				Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,5			
Additive premixing	PROC3, PROC4, PROC5				Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,5 - 0,75			
Calendering (including Banburys) Calendering (including Banburys) (as aerosol)	PROC6			Ensure material transfers are under containment or extract ventilation.	Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,5 - 0,75	0,5 - 1			
Polyol processes	PROC13		Covers the percentage of the substance in the product up to 25 %.		Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,5 - 0,75			
Extrusion and masterbatching Injection moulding of articles	PROC14			Provide enhanced general ventilation by mechanical means. (50 %)		0,1 - 0,5	0,1 - 0,5	0,5 - 0,75			
Finishing operations	PROC21			No other specific measures identified.		< 0,1	0,1 - 0,5	0,1 - 0,5			
Equipment maintenance	PROC8a			Avoid carrying out operation for more than 1 hour.	Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	0,1 - 0,5	0,1 - 0,5			
Storage	PROC1, PROC2			Store substance within a closed system.		< 0,1	< 0,1	< 0,1			

LE : Local effects, SE : Systemic effects

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

For a given contributing scenario, several risk management measures can be proposed. It is your responsibility to select the configuration that best suits your activity.

Thesaurus:

PROC : Process category
SU : Sectors of end-use
PC : Product category
ERC : Environmental release category

RCR : Risk characterisation ratio:
DNEL : Derived No Effect Level (DNEL)
PNEC : Predicted No Effect Concentration (PNEC)

NB: In this document the numerical separator of the thousands is the "." (point), the decimal separator is "," (comma).
This Exposure Scenario may not be exhaustive. Please contact your supplier should you need additional information.

Product: **hydrogen peroxide** Page: 1 / 3

(EC-No. 231-765-0 CAS-No. 7722-84-1) Date 09.12.2011
 Contact person: arkema-hydroperox-reach-uses@arkema.com
 REACH Registration Number: 01-2119485845-22-0017, 01-2119485845-22-0018

1. Title of Exposure Scenario : Industrial use in chemical synthesis or processes and formulation

Scenario description (GES1_I: Manufacture of the substance or use as an intermediate or a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities., **GES2_I:** Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelleting, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities., **GES17_I:** Use of the substance within laboratory settings, including material transfers and equipment cleaning.

Sector of use :

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites, **SU4:** Manufacture of food products, **SU8:9:** Manufacture of bulk, large scale substances (including petroleum products), manufacture of fine chemicals, **SU 10:** Formulation, **SU11:** Manufacture of rubber products, **SU12:** Manufacture of plastics products, including compounding and conversion, **SU14:** Manufacture of basic metals, including alloys, **SU15:** Manufacture of fabricated metal products, except machinery and equipment, **SU16:** Manufacture of computer, electronic and optical products, electrical equipment, **SU17:** General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment

Environmental release category:

ERC2: Formulation of preparations, **ERC4:** Industrial use of processing aids in processes and products, not becoming part of articles, **ERC6a:** Industrial use resulting in manufacture of another substance (use of intermediates), **ERC6b:** Industrial use of reactive processing aids, **ERC6c:** Industrial use of monomers for manufacture of thermoplastics, **ERC6d:** Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers

Process category:

PROC1: Use in closed process, no likelihood of exposure, **PROC2:** Use in closed, continuous process with occasional controlled exposure, **PROC3:** Use in closed batch process (synthesis or formulation), **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises, **PROC5:** Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), **PROC15:** Use as laboratory reagent

2. Conditions of use - Exposure estimation and reference to its source

Control of environmental exposure :

General Information

characteristic:

Liquid, vapour pressure 0.5 - 10 kPa

inorganic, Non-hydrophobic, Readily biodegradable, Practically not bioaccumulable, Very slight adsorption

Frequency and duration of use:

Number of emission days per year = 300

Operational conditions:

Risk from environmental exposure is driven by freshwater.

General risk management measures applicable to all activities:

Air : Exhaust air may need to be cleaned by scrubbers or filters to reduce environmental contamination.

Water : onsite wastewater treatment recommended Typical onsite wastewater treatment technology provides removal efficiency of (%): (99,3 %)

External treatment and disposal of waste should comply with applicable local and/or national regulations.

3. Risk characterisation ratio:

Compartment:

All (environment)

Exposure Assessment Method:

EUSES

Exposure scenario : hydrogen peroxide

Contributing Scenario	Annual amount per site	Emission or Release Factor: Air	Maximum concentration / release value:		Emission or Release Factor: Soil	Risk characterisation ratio:		Remarks
			Marine water	Fresh water		Water	Soil	
Formulation of preparations, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates), Industrial use of reactive processing aids, Industrial use of monomers for manufacture of thermoplastics, Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers	8,950 tonnes/year	29,8 kg/day	0,0126 mg/l	0,0126 mg/l	2,98 kg/day	< 1	< 0,1	In addition to direct release in industrial soil, soil risk characterization ratio is influenced by the deposition of air emission and sludge application (if permitted) to soil.
Control of worker exposure :								
General Information								
characteristic: Liquid, vapour pressure 0.5 - 10 kPa								
Frequency and duration of use: Covers frequency up to, daily yearly use.								
Concentration of the Substance in Mixture/Article: Covers percentage substance in the product up to : <= 70 %								
General risk management measures applicable to all activities: Short-term exposure: Use respirator when performing operations involving potential exposure to vapour of the product (in case of high concentration), irritant effects and corrosive effects: Wear suitable coveralls to prevent exposure to the skin. Wear suitable gloves tested to EN374. Use suitable eye protection. See chapter : 8. Exposure controls/personal protection								
Assumes a good basic standard of occupational hygiene is implemented.								
Indoor								
Assumes use at not more than 20°C above ambient temperature (unless stated differently).								
Exposure routes: All (worker)			Exposure Assessment Method: Short-term, Qualitative approach used to conclude safe use.					
Inhalation exposure			Long-term, ECETOC TRA					
Dermal exposure			Long-term, Not relevant, Decomposition when in contact with skin : no systemic effect					

Exposure scenario : hydrogen peroxide

Specific conditions :

Contributing Scenario	PROC	Operational conditions	Concentration of the Substance in Mixture/Article	Risk Management Measures	Conditions and measures related to personal protection, hygiene and health evaluation	Risk characterisation ratio: (Long term)			Risk characterisation ratio: (Short term)		
						Inhalation	Dermal	Combined routes	Inhalation	Dermal	Combined routes
Use in closed process, no likelihood of exposure	PROC1	Indoor				< 0,1	(Not relevant)				
Use in closed, continuous process with occasional controlled exposure	PROC2	Indoor				0,5 - 0,75	(Not relevant)				
Use in closed, continuous process with occasional controlled exposure	PROC2	Indoor		Provide extraction ventilation at points where emissions occur. (90 %)		< 0,1	(Not relevant)				
Use in closed batch process (synthesis or formulation) Use in batch and other process (synthesis) where opportunity for exposure arises Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)	PROC3, PROC4, PROC5	Indoor		Provide extraction ventilation at points where emissions occur. (90 %)		0,1 - 0,5	(Not relevant)				
Use as laboratory reagent	PROC15	Indoor		Handle in a fume cupboard or under extract ventilation. (90 %)		0,1 - 0,5	(Not relevant)				

LE : Local effects, SE : Systemic effects

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

For a given contributing scenario, several risk management measures can be proposed. It is your responsibility to select the configuration that best suits your activity.

Thesaurus:

PROC : Process category
SU : Sectors of end-use
PC : Product category
ERC : Environmental release category

RCR : Risk characterisation ratio:
DNEL : Derived No Effect Level (DNEL)
PNEC : Predicted No Effect Concentration (PNEC)

NB: In this document the numerical separator of the thousands is the "." (point), the decimal separator is "," (comma).
This Exposure Scenario may not be exhaustive. Please contact your supplier should you need additional information.

Product:

hydrogen peroxide

Page: 1 / 2

(EC-No. 231-765-0 CAS-No. 7722-84-1)

Contact person : arkema-hydroperox-reach-uses@arkema.com

REACH Registration Number: 01-2119485845-22-0017, 01-2119485845-22-0018

Date 09.12.2011

1. Title of Exposure Scenario : Loading and unloading operations, distribution covering all identified uses

Scenario description :CGES1A.1: Bulk loading (including marine vessel/barge, rail/road car and IBC loading) of substance within closed or contained systems, including incidental exposures during its sampling, storage, unloading, maintenance and associated laboratory activities.

Sector of use :

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites, **SU4:** Manufacture of food products, **SU6a:** Manufacture of wood and wood products, **SU8,9:** Manufacture of bulk, large scale substances (including petroleum products); manufacture of fine chemicals, **SU 10:** Formulation [mixing] of preparations and/ or re-packaging (excluding alloys), **SU11:** Manufacture of rubber products, **SU12:** Manufacture of plastics products, including compounding and conversion, **SU14:** Manufacture of basic metals, including alloys, **SU15:** Manufacture of fabricated metal products, except machinery and equipment, **SU16:** Manufacture of computer, electronic and optical products, electrical equipment, **SU17:** General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment, **SU 21:** Consumer uses: Private households (= general public = consumers), **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Process category:

PROC8a: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities, **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, **PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

2. Conditions of use - Exposure estimation and reference to its source

Control of environmental exposure :
General Information
characteristic:
Liquid, vapour pressure 0.5 - 10 kPa

Control of worker exposure :

General Information

characteristic:
Liquid, vapour pressure 0.5 - 10 kPa

Frequency and duration of use:Covers frequency up to: daily yearly use.

Concentration of the Substance in Mixture/Article:Covers percentage substance in the product up to :
≤ 70 %

General risk management measures applicable to all activities:

Short-term exposure: Use respirator when performing operations involving potential exposure to vapour of the product (in case of high concentration). Irritant effects and corrosive effects: Wear suitable coveralls to prevent exposure to the skin. Wear suitable gloves tested to EN374. Use suitable eye protection. See chapter : 8. Exposure controls/personal protection

Assumes a good basic standard of occupational hygiene is implemented.

Indoor

Outdoor location is covered by the worst-case inside location.

3. Risk characterisation ratio:

Compartment:
All (environment)
Exposure Assessment Method:
Environmental exposure for loading/unloading is covered by the other scenarios

Exposure routes:
All (worker)
Exposure Assessment Method:
Short-term, Qualitative approach used to conclude safe use.
Inhalation exposure
Long-term, ECETOC TRA
Dermal exposure
Long-term, Not relevant, Decomposition when in contact with skin : no systemic effect

Specific conditions :

Contributing Scenario	PROC	Operational conditions	Concentration of the Substance in Mixture/Article	Risk Management Measures	Conditions and measures related to personal protection, hygiene and health evaluation	Risk characterisation ratio: (Long term)			Risk characterisation ratio: (Short term)		
						Inhalation	Dermal	Combined routes	Inhalation	Dermal	Combined routes
Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities	PROC8a	Indoor		Provide extraction ventilation at points where emissions occur. (90 %)		0,5 - 0,75	(Not relevant)				
Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities	PROC8b	Indoor		Provide extraction ventilation at points where emissions occur. (97 %)		< 0,1	(Not relevant)				
Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	PROC9	Indoor		Provide extraction ventilation at points where emissions occur. (90 %)		0,1 - 0,5	(Not relevant)				

LE : Local effects, **SE** : Systemic effects

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

For a given contributing scenario, several risk management measures can be proposed. It is your responsibility to select the configuration that best suits your activity.

Thesaurus:

PROC : Process category
SU : Sectors of end-use
PC : Product category
ERC : Environmental release category

RCR : Risk characterisation ratio:
DNEL : Derived No Effect Level (DNEL)
PNEC : Predicted No Effect Concentration (PNEC)

NB: In this document the numerical separator of the thousands is the " " (point), the decimal separator is " , " (comma).

This Exposure Scenario may not be exhaustive. Please contact your supplier should you need additional information.

Product: **Reaction mass of butane-2,2-diyl dihydroperoxide and dioxydibutane-2,2-diyl dihydroperoxide** Page: 1 / 5
 Number: ARKE-00412 (Version 2.0) Date 11.10.2017 (Cancel and replace : 26.05.2016)
 Contact person : arkema.peroxides-reach-uses@arkema.com
 REACH Registration Number: 01-2119514691-43-0003

1. Title of Exposure Scenario : Formulation of organic peroxides	
Sector of use : SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites	Product category : PC32: Polymer preparations and compounds
Environmental release category: ERC2: Formulation of preparations	Process category: PROC1: Use in closed process, no likelihood of exposure, PROC2 : Use in closed, continuous process with occasional controlled exposure, PROC3 : Use in closed batch process (synthesis or formulation), PROC5 : Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), PROC8a : Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities, PROC8b : Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, PROC9 : Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large line, including weighing), PROC15 : Use as laboratory reagent

2. Conditions of use - Exposure estimation and reference to its source	
Control of environmental exposure :	
General Information	
Characteristic: Liquid, vapour pressure < 0.5 kPa Substance is isomeric mixture, Readily biodegradable, Bioaccumulation is unlikely., Non-hydrophobic	
Frequency and duration of use: Continuous exposure: Number of emission days per year = 100	
Environment factors not influenced by risk management: Risk from environmental exposure is driven by freshwater., Risk from environmental exposure is driven by marine water., Risk from environmental exposure is driven by marine sediment., Risk from environmental exposure is driven by soil.	
Operational conditions: General risk management measures applicable to all activities: Water : Domestic sewage treatment plant is assumed Onsite wastewater treatment required. Typical onsite wastewater treatment technology provides removal efficiency of (%): (87,5 %)	
3. Risk characterisation ratio:	
Compartment: All (environment)	Exposure Assessment Method: CHESAR, A& B Table approach from TGD 2003

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidybutane-2,2-diyl dihydroperoxide

Contributing Scenario	Annual amount per site	Emission or Release Factor: Air	Maximum concentration / release value:		Emission or Release Factor: Soil	Risk characterisation ratio:		Remarks
			Marine water	Fresh water		Water	Soil	
Formulation of preparations	33 tonnes/year	0,825 kg/day	0,56 µg/l	5,6 µg/l	0,01 %	< 1	< 1	In addition to direct release in soil, soil risk characterization ratio is influenced by the deposition of air emission and sludge application (if permitted) to soil.

Control of worker exposure :

General Information

characteristic:

Liquid, vapour pressure < 0.5 kPa

Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently). Covers frequency up to: daily yearly use.

Concentration of the Substance in Mixture/Article: Covers the percentage of the substance in the product up to 100 % (unless stated differently).

General risk management measures applicable to all activities:

Containment as appropriate Minimise number of staff exposed Segregation from the emitting process Effective contaminant extraction Good standard of general ventilation Minimization of manual phases. Avoidance of contact with contaminated tools and objects Regular cleaning of equipment, work area and clothing. Management/supervision checking compliance with RMMs and OCs Train staff on good practice. Assumes a good basic standard of occupational hygiene is implemented.

Provide a basic standard of general ventilation (1 to 3 air changes per hour), (unless stated differently)

Physchem risk management measures: refer to Chapter 7 : Handling and storage

Corrosion : See chapter 8

Indoor

Outdoor location is covered by the worst-case inside location.

Exposure routes:

All (worker)

Exposure Assessment Method:

CHESAR. With regards to the physchem risk, no specific exposure scenario has been generated.

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Specific conditions :

Contributing Scenario	PROC	Operational conditions	Concentration of the Substance in Mixture/Article	Risk Management Measures	Conditions and measures related to personal protection, hygiene and health evaluation	Risk characterisation ratio: (Long term)			Risk characterisation ratio: (Short term)		
						Inhalation	Dermal	Combined routes	Inhalation	Dermal	Combined routes
Use in closed process, no likelihood of exposure	PROC1	Indoor				< 0,1	< 0,1	< 0,1			
Use in closed, continuous process with occasional controlled exposure	PROC2	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear suitable gloves tested to EN374. (80 %) Face shield or eye protection if splash or eye contact is possible. Wear a respirator conforming to EN140 with Type A/P2 filter or better. (95 %)	0,1 - 0,5	< 0,1	0,2 - 0,6			
Use in closed batch process (synthesis or formulation)	PROC3	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear suitable gloves tested to EN374. (80 %) Face shield or eye protection if splash or eye contact is possible. Wear a respirator conforming to EN140 with Type A/P2 filter or better. (95 %)	0,1 - 0,5	< 0,1	0,2 - 0,6			
Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)	PROC5	Indoor		Provide extraction ventilation at points where emissions occur. (90 %) Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9			

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

PROC8a	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible. Wear a full face respirator conforming to EN140 with Type A filter or better. (95 %)	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9		
PROC8a Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities	Indoor		Provide appropriate exhaust ventilation at machinery. (95 %)	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,1 - 0,5	0,1 - 0,3	0,2 - 0,8		
PROC8b Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities	Indoor		Provide extract ventilation to material transfer points and other openings. (90 %) Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9		
PROC9 Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.					
PROC15 Use as laboratory reagent	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Avoid carrying out operation for more than 1 hour.	When direct contact with the substance is possible : Wearing protective gloves is recommended. (90 %) Face shield or eye protection if splash or eye contact is possible. Wear a respirator conforming to EN140 with Type A filter or better. (90 %)	< 0,3	< 0,3	0,1 - 0,6		

LE : Local effects, SE : Systemic effects

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

For a given contributing scenario, several risk management measures can be proposed. It is your responsibility to select the configuration that best suits your activity.

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Thesaurus:

PROC : Process category
SU : Sectors of end-use
PC : Product category
ERC : Environmental release category

RCR : Risk characterisation ratio:
DNEL : Derived No Effect Level (DNEL)
PNEC : Predicted No Effect Concentration

NB: In this document the numerical separator of the thousands is the " " (point), the decimal separator is " , " (comma).
This Exposure Scenario may not be exhaustive. Please contact your supplier should you need additional information.

Product: **Reaction mass of butane-2,2-diyl dihydroperoxide and dioxydibutane-2,2-diyl dihydroperoxide** Page: 1 / 4
 Number: ARKE-00413 (Version 2.0) Date 11.10.2017 (Cancel and replace : 26.05.2016)
 Contact person : arkema.peroxides-reach-uses@arkema.com
 REACH Registration Number: 01-2119514691-43-0003

<p>1. Title of Exposure Scenario : Formulation of organic peroxides</p> <p>Sector of use : SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites</p> <p>Environmental release category: ERC3: Formulation in materials</p>	<p>Product category : PC32: Polymer preparations and compounds</p> <p>Process category: PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), PROC8a: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities, PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing), PROC14: Production of preparations or articles by tableting, compression, extrusion, pelletisation, PROC15: Use as laboratory reagent</p>		
<p>2. Conditions of use - Exposure estimation and reference to its source</p> <p>Control of environmental exposure :</p> <p>General information characteristic: Liquid, vapour pressure < 0,5 kPa Substance is isomeric mixture, Readily biodegradable, Bioaccumulation is unlikely., Non-hydrophobic Frequency and duration of use: Continuous exposure: Continuous release. Number of emission days per year = 100 Environment factors not influenced by risk management: Risk from environmental exposure is driven by freshwater., Risk from environmental exposure is driven by marine sediment., Risk from environmental exposure is driven by soil.</p> <p>Operational conditions: General risk management measures applicable to all activities: Water : Domestic sewage treatment plant is assumed (87,5 %)</p>	<p>3. Risk characterisation ratio:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Compartment: All (environment)</td> <td style="width: 50%;">Exposure Assessment Method: CHESAR, Approach based on OECD Emission Scenario Document n°3 (Plastic additives - scenario for curing agents)</td> </tr> </table>	Compartment: All (environment)	Exposure Assessment Method: CHESAR, Approach based on OECD Emission Scenario Document n°3 (Plastic additives - scenario for curing agents)
Compartment: All (environment)	Exposure Assessment Method: CHESAR, Approach based on OECD Emission Scenario Document n°3 (Plastic additives - scenario for curing agents)		

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Contributing Scenario	Annual amount per site	Emission or Release Factor: Air	Maximum concentration / release value:		Emission or Release Factor: Soil	Risk characterisation ratio:		Remarks
			Marine water	Fresh water		Water	Soil	
Formulation in materials	999 tonnes/year	0,5 kg/day	0,56 µg/l	5,6 µg/l	0,1 %	< 1	< 1	In addition to direct release in soil, soil risk characterization ratio is influenced by the deposition of air emission and sludge application (if permitted) to soil.

Control of worker exposure :

General Information

characteristic:

Liquid, vapour pressure < 0.5 kPa

Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently). Covers frequency up to: daily yearly use.

Concentration of the Substance in Mixture/Article: Covers the percentage of the substance in the product up to 100 % (unless stated differently).

General risk management measures applicable to all activities:

Containment as appropriate Minimise number of staff exposed Segregation from the emitting process Effective contaminant extraction Good standard of general ventilation Minimization of manual phases. Avoidance of contact with contaminated tools and objects Regular cleaning of equipment, work area and clothing. Management/supervision checking compliance with RMIMs and OCs Train staff on good practice. Assumes a good basic standard of occupational hygiene is implemented.

Provide a basic standard of general ventilation (1 to 3 air changes per hour), (unless stated differently)

Physchem risk management measures: refer to Chapter 7 : Handling and storage

Skin sensitiser : see chapter 8 Corrosion : See chapter 8

Indoor

Outdoor location is covered by the worst-case inside location.

Exposure routes:

All (worker)

Exposure Assessment Method:

CHESAR. With regards to the physchem risk, no specific exposure scenario has been generated.

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Specific conditions :

Contributing Scenario	PROC	Operational conditions	Concentration of the Substance in Mixture/Article	Risk Management Measures	Conditions and measures related to personal protection, hygiene and health evaluation	Risk characterisation ratio: (Long term)			Risk characterisation ratio: (Short term)		
						Inhalation	Dermal	Combined routes	Inhalation	Dermal	Combined routes
Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)	PROC5	Indoor		Provide extraction ventilation at points where emissions occur. (90 %) Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9			
Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities	PROC8a	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible. Wear a full face respirator conforming to EN140 with Type A filter or better. (95 %)	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9			
Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities	PROC8b	Indoor		Provide appropriate exhaust ventilation at machinery. (95 %)	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,1 - 0,5	0,1 - 0,3	0,2 - 0,8			
Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	PROC9	Indoor		Provide extract ventilation to material transfer points and other openings. (90 %) Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9			

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Production of preparations or articles by tableting, compression, extrusion, pelletisation	PROC14	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. (90 %) Face shield or eye protection if splash or eye contact is possible. Wear a full face respirator conforming to EN140 with Type A filter or better. (95 %)	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9		
Use as laboratory reagent	PROC15	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Avoid carrying out operation for more than 1 hour.	When direct contact with the substance is possible : Wearing protective gloves is recommended. (90 %) Face shield or eye protection if splash or eye contact is possible. Wear a respirator conforming to EN140 with Type A filter or better. (90 %)	< 0,3	< 0,3	0,1 - 0,6		

LE : Local effects, SE : Systemic effects

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

For a given contributing scenario, several risk management measures can be proposed. It is your responsibility to select the configuration that best suits your activity.

Thesaurus:

- PROC : Process category
- SU : Sectors of end-use
- PC : Product category
- ERC : Environmental release category

- RCR : Risk characterisation ratio:
- DNEL : Derived No Effect Level (DNEL)
- PNEC : Predicted No Effect Concentration

NB: In this document the numerical separator of the thousands is the "." (point), the decimal separator is "," (comma).
This Exposure Scenario may not be exhaustive. Please contact your supplier should you need additional information.

Product: **Reaction mass of butane-2,2-diyl dihydroperoxide and dioxydibutane-2,2-diyl dihydroperoxide** Page: 1 / 6
 Number: ARKE-00414 (Version 2.0) Date 11.10.2017 (Cancel and replace : 26.05.2016)
 Contact person : arkema.peroxides-reach-uses@arkema.com
 REACH Registration Number: 01-2119514691-43-0003

<p>1. Title of Exposure Scenario : Use of organic peroxide as polymerisation initiator, cross-linking agent</p> <p>Sector of use : SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites</p> <p>Product category : PC32: Polymer preparations and compounds</p> <p>Environmental release category: ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers</p>	<p>Process category: PROC1: Use in closed process, no likelihood of exposure, PROC2: Use in closed, continuous process with occasional controlled exposure, PROC3: Use in closed batch process (synthesis or formulation), PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises, PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact), PROC6: Calendaring operations, PROC7: Industrial spraying, PROC8a: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities, PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing), PROC10: Roller application or brushing, PROC13: Treatment of articles by dipping and pouring, PROC14: Production of preparations or articles by tableting, compression, extrusion, pelletsation, PROC15: Use as laboratory reagent</p>
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<p>2. Conditions of use - Exposure estimation and reference to its source</p> <p>Control of environmental exposure :</p> <p>General Information characteristic: Liquid, vapour pressure < 0,5 kPa Substance is isomeric mixture, Readily biodegradable, Bioaccumulation is unlikely., Non-hydrophobic Frequency and duration of use: Continuous exposure: Continuous release. Number of emission days per year = 20 Environment factors not influenced by risk management: Risk from environmental exposure is driven by freshwater., Risk from environmental exposure is driven by freshwater sediment., Risk from environmental exposure is driven by marine water., Risk from environmental exposure is driven by marine sediment., Risk from environmental exposure is driven by soil.</p> <p>Operational conditions: General risk management measures applicable to all activities: Water : Domestic sewage treatment plant is assumed Required Removal Efficiency (wastewater): (87,5 %)</p>	<p>3. Risk characterisation ratio:</p> <p>Compartment: All (environment)</p> <p>Exposure Assessment Method: CHESAR Approach based on OECD Emission Scenario Document n°3 (Plastic additives - scenario for curing agents)</p>
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Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Contributing Scenario	Annual amount per site	Emission or Release Factor: Air	Maximum concentration / release value:		Emission or Release Factor: Soil	Risk characterisation ratio:		Remarks
			Marine water	Fresh water		Water	Soil	
Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers ----- Control of worker exposure : General information Characteristic: Liquid, vapour pressure < 0.5 kPa Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently). Covers frequency up to: daily yearly use. Concentration of the Substance in Mixture/Article: Covers the percentage of the substance in the product up to 100 % (unless stated differently). General risk management measures applicable to all activities: Containment as appropriate Minimise number of staff exposed Segregation from the emitting process Effective contaminant extraction Good standard of general ventilation Minimisation of manual phases. Avoidance of contact with contaminated tools and objects Regular cleaning of equipment, work area and clothing. Management/supervision checking compliance with RMMs and OCs Train staff on good practice. Assumes a good basic standard of occupational hygiene is implemented. Provide a basic standard of general ventilation (1 to 3 air changes per hour), (unless stated differently) Physchem risk management measures: refer to Chapter 7 : Handling and storage Corrosion : See chapter 8 Indoor Outdoor location is covered by the worst-case inside location.	320 tonnes/year	0.8 kg/day	0.56 µg/l	5.6 µg/l	0.025 %	< 1	< 1	In addition to direct release in soil, soil risk characterization ratio is influenced by the deposition of air emission and sludge application (if permitted) to soil.
----- Exposure Assessment Method: All (worker) CHESAR, With regards to the physchem risk, no specific exposure scenario has been generated.								

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Specific conditions :

Contributing Scenario	PROC	Operational conditions	Concentration of the Substance in Mixture/Article	Risk Management Measures	Conditions and measures related to personal protection, hygiene and health evaluation	Risk characterisation ratio: (Long term)			Risk characterisation ratio: (Short term)		
						Inhalation	Dermal	Combined routes	Inhalation	Dermal	Combined routes
Use in closed process, no likelihood of exposure	PROC1	Indoor				< 0,1	< 0,1	< 0,1			
Use in closed, continuous process with occasional controlled exposure	PROC2	Indoor		Provide extraction ventilation at points where emissions occur. (90 %) Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear suitable gloves tested to EN374. (80 %) Face shield or eye protection if splash or eye contact is possible.	0,1 - 0,5	< 0,1	0,2 - 0,6			
Use in closed batch process (synthesis or formulation)	PROC3	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Provide extraction ventilation at points where emissions occur. (90 %)	Face shield or eye protection if splash or eye contact is possible. Wear suitable gloves tested to EN374. (80 %)	0,1 - 0,5	< 0,1	0,2 - 0,6			
Use in batch and other process (synthesis) where opportunity for exposure arises	PROC4	Indoor		Provide extraction ventilation at points where emissions occur. (90 %) Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. (90 %) Face shield or eye protection if splash or eye contact is possible.	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9			
Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)	PROC5	Indoor		Provide extraction ventilation at points where emissions occur. (90 %) Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9			

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Catendering operations	PROC6	Indoor	Covers the percentage of the substance in the product up to 5%.	Provide appropriate exhaust ventilation at machinery. (90 %)	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,1 - 0,5	< 0,1	0,2 - 0,6		
Industrial spraying	PROC7	Indoor	Covers the percentage of the substance in the product up to 5%.	Provide appropriate exhaust ventilation at machinery. (95 %)	Face shield or eye protection if splash or eye contact is possible. Complete suit protecting against chemicals Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Wear a respirator conforming to EN140 with Type A filter or better. (90 %)	0,1 - 0,3	0,1 - 0,3	0,1 - 0,6		
Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities	PROC8a	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible. Wear a full face respirator conforming to EN140 with Type A filter or better. (95 %)	0,2 - 0,6	0,1 - 0,3	0,3 - 0,9		
Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities	PROC8b	Indoor		Provide appropriate exhaust ventilation at machinery. (95 %)	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.	0,1 - 0,5	0,1 - 0,3	0,2 - 0,8		

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

PROC9	Indoor				0,2 - 0,6	0,1 - 0,3	0,3 - 0,9
Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	Indoor		Provide extract ventilation to material transfer points and other openings. (90 %) Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).	Wear chemically resistant gloves (tested to EN374) in combination with specific activity training. (95 %) Face shield or eye protection if splash or eye contact is possible.			
Roller application or brushing	Indoor	Covers the percentage of the substance in the product up to 5%.	Provide appropriate exhaust ventilation at machinery. (90 %)	Face shield or eye protection if splash or eye contact is possible. Complete suit protecting against chemicals Wear chemically resistant gloves (tested to EN374) in combination with basic employee training. (90 %)	0,1 - 0,5	0,1 - 0,3	0,2 - 0,8
Treatment of articles by dipping and pouring	Indoor	Covers the percentage of the substance in the product up to 5%.	Provide appropriate exhaust ventilation at machinery. (90 %)	Wear suitable gloves tested to EN374. (80 %) Face shield or eye protection if splash or eye contact is possible.	0,1 - 0,5	0,1 - 0,3	0,2 - 0,8
Production of preparations or articles by tableting, compression, extrusion, pelletisation	Indoor	Covers the percentage of the substance in the product up to 5%.	Provide appropriate exhaust ventilation at machinery. (90 %)	Wear suitable gloves tested to EN374. (80 %) Face shield or eye protection if splash or eye contact is possible.	0,1 - 0,5	< 0,1	0,2 - 0,6
Use as laboratory reagent	Indoor		Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Avoid carrying out operation for more than 1 hour.	When direct contact with the substance is possible : Wearing protective gloves is recommended. Face shield or eye protection if splash or eye contact is possible.	< 0,3	< 0,3	0,1 - 0,6

LE : Local effects, SE : Systemic effects

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

For a given contributing scenario, several risk management measures can be proposed. It is your responsibility to select the configuration that best suits your activity.

Exposure scenario : Reaction mass of butane-2,2-diyl dihydroperoxide and dioxidibutane-2,2-diyl dihydroperoxide

Thesaurus:

PROC : Process category
SU : Sectors of end-use
PC : Product category
ERC : Environmental release category

RCR : Risk characterisation ratio:
DNEL : Derived No Effect Level (DNEL)
PNEC : Predicted No Effect Concentration

NB: In this document the numerical separator of the thousands is the " " (point), the decimal separator is " , " (comma).
This Exposure Scenario may not be exhaustive. Please contact your supplier should you need additional information.